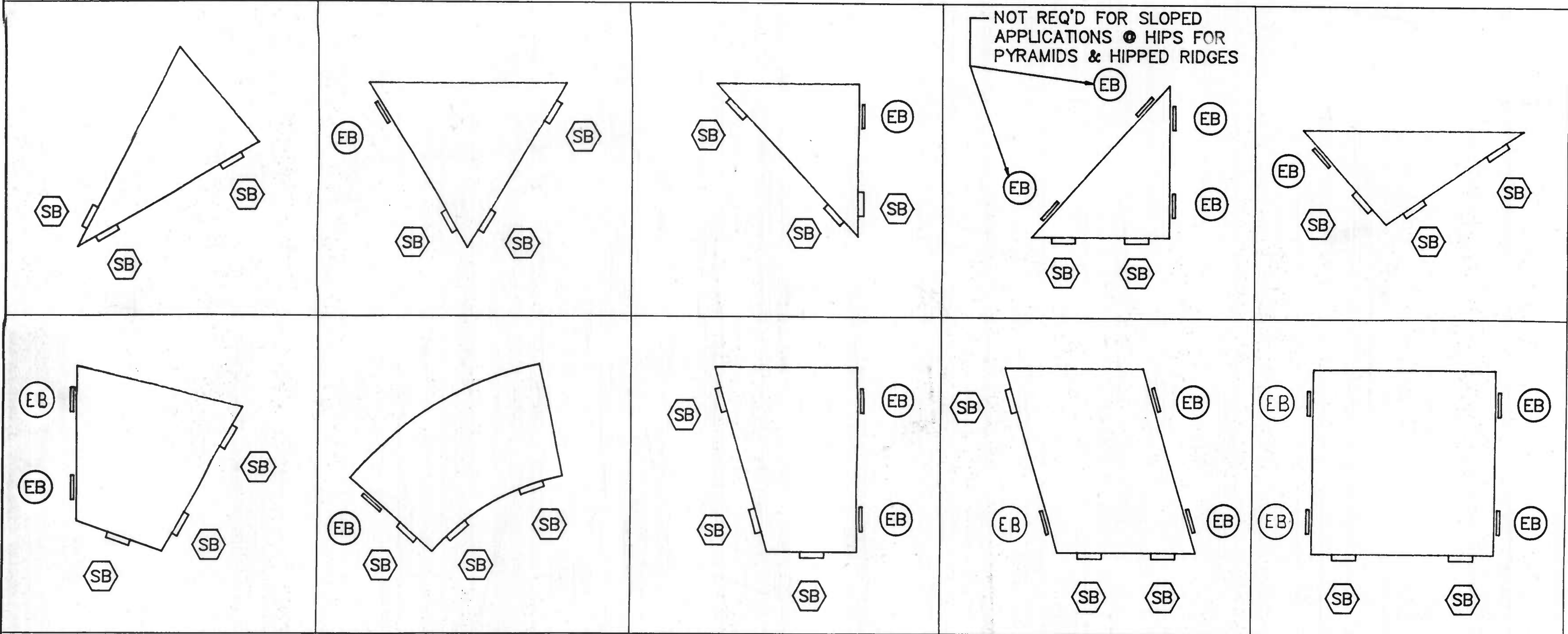


PROPER GLASS BLOCKING TECHNIQUES

PLEASE FOLLOW THE PROPER BLOCKING TECHNIQUES FOR SETTING & EDGE BLOCKS SHOWN HERE. ALL LITES ARE SHOWN IN TRUE ELEVATION. DO NOT BLOCK GLASS TIGHT, GLASS SHOULD BE FREE TO FLOAT IN THE OPENING. THESE BLOCKING TECHNIQUES DO NOT APPLY TO ENTRANCE DOORS, OPERABLE WINDOWS OR VENTS.

LEGEND

- SB = SETTING BLOCK
SHORE 'A' DUROMETER OF 85±5
- EB = EDGE BLOCK
SHORE 'A' DUROMETER OF 50±5



SETTING BLOCK NOTES:

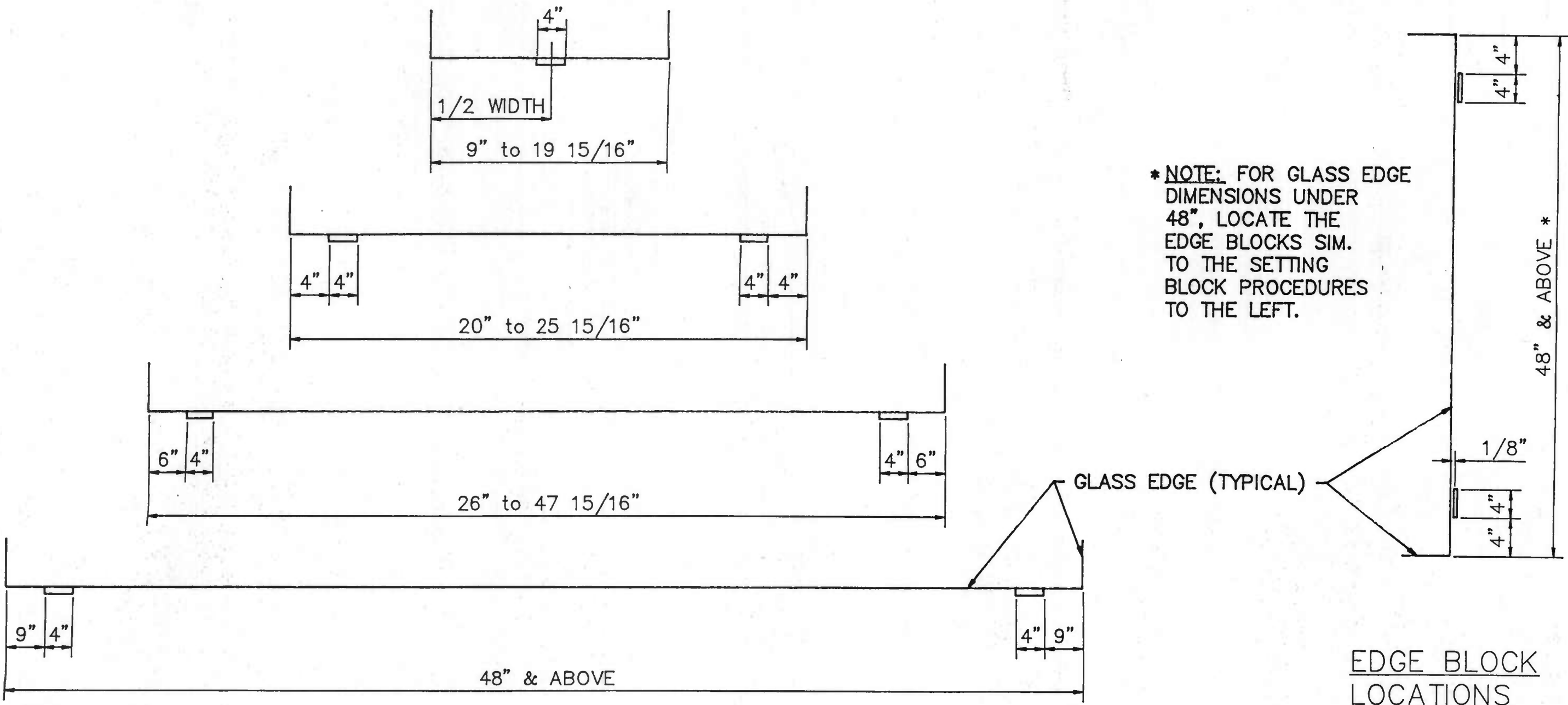
- 1. NO BLOCKS SHALL BE LESS THAN 4" IN LENGTH
- 2. SETTING BLOCKS SHALL BE POSITIONED WITH BEVELED EDGE DOWN, REFER TO APPLICABLE DETAIL
- 3. FOR ALL GLASS TYPES REGARDLESS OF APPLICATION THE SETTING BLOCK MUST SUPPORT A MIN. OF ONE HALF THE THICKNESS OF THE OUTBOARD LITE

EDGE BLOCK NOTES:

- 1. GLUE EDGE BLOCKS IN PLACE USING (B) SEALANT IF REQ'D
- 2. TYPICALLY EDGE BLOCKS SHOULD HAVE A 1/8" GAP BETWEEN BLOCK AND GLASS EDGE
- 3. NO EDGE BLOCKS ARE REQ'D ON RECTANGULAR LITES OF FOUR-SIDED STRUCTURAL SILICONE GLAZING SYSTEMS. EDGE BLOCKS ARE REQ'D FOR TWO-SIDED STRUCTURAL SILICONE SYSTEMS
- 4. NO EDGE BLOCKS ARE REQ'D AT THE TOP OF THE LITE

ERECTOR NOTE:

DO NOT WALK ON GLASS. GLASS IS NOT DESIGNED TO SUPPORT CONCENTRATED LOADS



* NOTE: FOR GLASS EDGE DIMENSIONS UNDER 48", LOCATE THE EDGE BLOCKS SIM. TO THE SETTING BLOCK PROCEDURES TO THE LEFT.

EDGE BLOCK LOCATIONS

SETTING BLOCK LOCATIONS

SEALANT EXPIRATION GUIDELINES

THIS SHEET SHOULD BE USED TO DETERMINE IF SHELF LIFE HAS EXPIRED. SEALANT SHELF LIFE BEGINS FROM THE DATE CODE MARKED ON THE SIDE OF THE TUBE OR CARTON. DO NOT USE ANY SEALANT THAT HAS AN EXPIRED SHELF LIFE. ALL SEALANTS SHOULD BE STORED AT TEMPERATURES UNDER 75° F AND LOW HUMIDITY LEVELS.

PRIMERS ARE MOISTURE SENSITIVE AND WILL BE DEACTIVATED IF CONTAMINATED BY WATER OR HUMIDITY. WHEN NOT IN USE, CONTAINERS SHOULD BE TIGHTLY SEALED. CONTAMINATED PRIMER WILL TURN MILKY WHITE OR YELLOWISH AND SHOULD BE DISCARDED.

BELOW ARE THE SEALANT MANUFACTURERS CODES WITH THEIR RESPECTIVE PRODUCT SHELF LIFE.

GENERAL ELECTRIC

CODE EXAMPLE DE434

CODE EXPLANATION D E 434

MONTH(MAY) YEAR(1994)

CODE CHART

A = JANUARY	...OR...91
B = FEBRUARY	...OR...92
C = MARCH	...OR...93
D = APRIL	...OR...94
E = MAY	...OR...95
F = JUNE	...OR...96
G = JULY	...OR...97
H = AUGUST	...OR...98
J = SEPTEMBER	...OR...99
K = OCTOBER	...OR...90
M = NOVEMBER	
N = DECEMBER	

SHELF LIFE OF THE FOLLOWING PRODUCTS ARE AS FOLLOWS:

SILPRUF	12 MONTHS
1200	24 MONTHS
SIL'N	12 MONTHS
SILGLAZE'N	12 MONTHS
SS4179 PRIMER	12 MONTHS
SSG 4000	12 MONTHS

DOW CORNING

CODE EXAMPLE 094398

CODE EXPLANATION 09 4 398

YEAR(1994) MONTH(9th-SEPT.)

SHELF LIFE OF THE FOLLOWING PRODUCTS ARE AS FOLLOWS:

DOW 795	6 MONTHS
1200 PRIMER	6 MONTHS

TREMCO

CODE EXAMPLE 950 216 318

CODE EXPLANATION 950 216 318

YEAR(1995) DAY OF MONTH(24th) MONTH(MARCH)

CODE CHART

A = JANUARY	
B = FEBRUARY	
C = MARCH	
D = APRIL	
E = MAY	
F = JUNE	
G = JULY	
H = AUGUST	
J = SEPTEMBER	
K = OCTOBER	
L = NOVEMBER	
M = DECEMBER	

SHELF LIFE OF THE FOLLOWING PRODUCTS ARE AS FOLLOWS:

SPECTRUM 1	12 MONTHS
SPECTRUM 2	12 MONTHS
DYMONIC	6 MONTHS
SILICONE PRIMER #20, 21, 22	6 MONTHS

SIKAFLEX

CODE EXAMPLE C50052L

CODE EXPLANATION C 5 0052 L

NUMERICAL BATCH NUMBER OF THAT YEAR (52nd BATCH) YEAR(1995)

NOTE: IN ORDER TO DETERMINE WHAT TIME OF THE YEAR THE BATCH WAS MADE, YOU MUST CALL THE PLANT. PHONE #(201)933-8800 (TECHNICAL SERVICES)

SHELF LIFE OF THE FOLLOWING PRODUCTS ARE AS FOLLOWS:

SIKAFLEX 1A	9 MONTHS
SIKAFLEX 15 LM	9 MONTHS
PRIMERS 429 & 449	6 MONTHS

PTI

CODE EXAMPLE BLACK 03193 A1 5

CODE EXPLANATION BLACK 03 193-DAY OF THE YEAR(193rd) 5-YEAR(1995) A1

SHELF LIFE OF THE FOLLOWING : PTI 707 12 MONTHS

REVISIONS	DETAILER	P	S	DATE	DRAWINGS ISSUED	REVISIONS	DETAILER	P	S	DATE	DRAWINGS ISSUED	ALL DETAILS ARE 1/2 FULL SIZE UNLESS OTHERWISE NOTED	Naturalite/EPI, Inc. 101 CORPORATE DRIVE EXPORT, PA 15632 (412) 733-8800 3233 W. KINGSLEY ROAD GARLAND, TX 75041 (214) 278-1354 A SUBSIDIARY OF BUTLER MANUFACTURING COMPANY	PROJECT DUNDALK	ACK. NUMBER
	MDM	1		7-8-91	SHOP							REFER TO SHEET ONE FOR DETAIL AND GENERAL NOTES			902330
														CONTRACTOR	DRAWING NO.
														ARCH/ENGR	
														TITLE GLASS BLOCK. & SEALANT EXPIR. GUIDE	STD: EG302
															E 6 OF